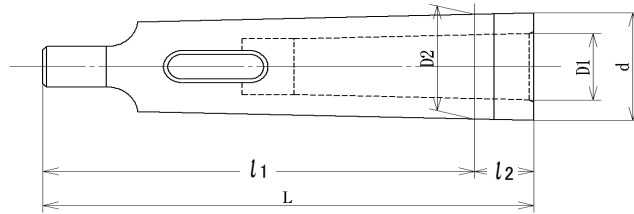


ドリルスリーブ・BSスリーブ・特殊スリーブ

焼入研磨品



| 呼び | 内側テーパ×外側テーパ | D1 | D2 | d | L | l ₁ | l ₂ |
|---------|-------------|--------|--------|------|-----|----------------|----------------|
| ドリルスリーブ | 1 × 2 | 12.065 | 17.780 | 18.0 | 92 | 75 | 17 |
| | 1 × 3 | | 23.825 | 24.1 | 100 | 94 | 6 |
| | 1 × 4 | | 31.267 | 31.6 | 124 | 117.5 | 6.5 |
| | 1 × 5 | | 44.399 | 44.7 | 156 | 149.5 | 6.5 |
| | 1 × 6 | 63.348 | 63.8 | 220 | 210 | 10 | |
| | 2 × 3 | 17.780 | 23.825 | 24.1 | 112 | 94 | 18 |
| | 2 × 4 | | 31.267 | 31.6 | 124 | 117.5 | 6.5 |
| | 2 × 5 | | 44.399 | 44.7 | 156 | 149.5 | 6.5 |
| | 2 × 6 | 63.348 | 63.8 | 220 | 210 | 10 | |
| | 3 × 4 | 23.825 | 31.267 | 31.6 | 136 | 117.5 | 18.5 |
| | 3 × 5 | | 44.399 | 44.7 | 156 | 149.5 | 6.5 |
| | 3 × 6 | | 63.348 | 63.8 | 220 | 210 | 10 |
| | 4 × 5 | 31.267 | 44.399 | 44.7 | 168 | 149.5 | 18.5 |
| | 4 × 6 | | 63.348 | 63.8 | 220 | 210 | 10 |
| | 4 × 7 | | 83.058 | 83.6 | 296 | 286 | 10 |
| | 5 × 6 | 44.399 | 63.348 | 63.8 | 225 | 210 | 15 |
| 5 × 7 | 83.058 | | 83.6 | 296 | 286 | 10 | |
| 6 × 7 | 63.348 | 83.058 | 83.6 | 296 | 286 | 10 | |

| 呼び | 内側テーパ×外側テーパ | 内側テーパ | 外側テーパ | L |
|--------|--------------|-------|-------|-----|
| BSスリーブ | ※ BS5 × BS 7 | BS5 | BS 7 | 100 |
| | ※ BS5 × BS 9 | | BS 9 | 132 |
| | ※ BS5 × BS10 | | BS10 | 160 |
| | ※ BS7 × BS 9 | BS7 | BS 9 | 132 |
| | ※ BS7 × BS10 | | BS10 | 160 |
| | ※ BS9 × BS10 | BS9 | BS11 | 185 |
| | ※ BS9 × BS11 | | BS12 | |
| | ※ BS9 × BS12 | | | |

| 呼び | 内側テーパ×外側テーパ | 内側テーパ | 外側テーパ | L |
|--------|---------------|-------|-------|-----|
| 特殊スリーブ | ※ MT1 × BS 7 | MT 1 | BS 7 | 100 |
| | ※ MT1 × BS 9 | | BS 9 | 122 |
| | ※ MT2 × BS 9 | MT 2 | BS10 | 149 |
| | ※ MT2 × BS10 | | | |
| | ※ BS5 × MT 2 | BS 5 | MT 2 | 85 |
| | ※ BS5 × MT 3 | | MT 3 | 100 |
| | ※ BS5 × MT 4 | | MT 4 | 137 |
| | ※ BS7 × MT 3 | BS 7 | MT 3 | 120 |
| | ※ BS7 × MT 4 | | MT 4 | 135 |
| | ※ BS7 × MT 5 | | MT 5 | 157 |
| | ※ BS9 × MT 4 | BS 9 | MT 4 | 160 |
| | ※ BS9 × MT 5 | | MT 5 | 168 |
| | ※ BS9 × MT 6 | | MT 6 | 220 |
| | ※ BS10 × MT 5 | BS10 | MT 5 | 160 |
| | ※ BS10 × MT 6 | | MT 6 | |